

NAAC Accredited "A" Grade Autonomous Institute under UGC Act 1956
Approved by AICTE & affiliated to Maulana Abul Kalam Azad University of Technology, WEST BENGAL

**Curriculum for Undergraduate Degree (B.VOC)** in Automobile Servicing (w.e.f. AY: 2021-22)

# Part II: Detailed Curriculum

# SECOND SEMESTER THEORY

**Paper: Basic Electronics** 

Code: BAS201 Credits: 3

#### **Course Contents:**

# i) Overview of Atom, Sub-Atomic Particles and CRO

- Brief History of Electronics.
- Atom and its elements,
- Electron, Force, Field intensity, Potential, Energy, current
- Electric field, Magnetic field, Motion of charged particles in electric and magnetic field.
- Overview of CRO, Electronic and Magnetic deflection in CRO, Applications.

# ii) Voltage and Current

- Resistance, Ohm's law, V-I Characteristics, Resistors, Capacitors, Inductors.
- Voltage and Current sources, Symbols and Graphical representation
- Overview of AC, DC, Cells and Batteries, Energy and Power.

#### iii) Basics of Semiconductor

- Semiconductor materials, Metals and Semiconductors and Photo-electric emission.
- N-type and P-type semiconductor, Effects of temperature on Conductivity of semiconductor.
- PN junction diode, depletion layer, Forward & Reverse bias, V-I Characteristic, Effects of
- temperature, Zener diode, Photo diode, LED, Types and applications of diode.
- Diode as a rectifier, Half wave and full wave rectification, Zener diode Regulator.
- Introduction to Filters, Clippers, Clampers

## iv) Bipolar Junction Transistor

- Operation of NPN and PNP transistors, Biasing of BJT.
- CB, CE and CC configuration
- Introduction to FET, JFET, MOSFET, CMOS and VMOS

## v) Transistor Amplifier and Applications

- Introduction, Single and Multi-stage amplifiers
- Introduction to Oscillators
- Introduction to Thyristors, PNPN diode, SCR, LASCR, DIAC, TRIAC

### **Reference Books:**

- 1. Basic Electronics, S. Biswas, Khanna Publishing House
- 2. All in One Electronics Simplifies, A.K. Maini, Khanna Publishing House



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**Paper: Material Science and Material** 

Code: BAS202 Credits: 3

**Course Contents:** 

#### UNIT 1

**GENERAL:** Brief introduction to the subject metallurgy and its scope in engineering field, classification of materials of industrial importance. Their chemical thermal, electrical, magnetic, mechanical and technological properties and their selection criteria for use in industry

#### STRUCTURE OF METALS AND THEIR DEFORMATION:

Structure of metals and its relation to their physical, mechanical and technological properties, Elementary idea of arrangement of atoms in metals, molecular structures, crystal structures and crystal imperfections, Deformation of metals, effects of cold and hot working operations over them. Recovery re-crystallisation and grain growth, solid solutions, alloys and inter metallic compounds, effect of grain size on properties of metals.

PROPERTIES AND USAGE OF: (1) Metals: (a) Ferrous Metals (b) Non Ferrous Metals (2) Non-metallic Materials.

#### **UNIT 2: METALS-FERROUS METALS**

(a) Classification of iron and steel. (b) Cast iron types as per I.S. - White, malleable, Grey (c) Steels: Classification of steels according to carbon content and according to use as per I.S. Mechanical properties of various steels and their uses. Availability of steel in market, Its forms and specifications (d) Alloy Steel: Effect of alloying various elements, viz Cr, Hi, Co,V,W, Mo, Si, and Mn, on mechanical properties of steel, Common alloy steels, viz, Ni-steel, Ni-Cr-steel, Tungsten steel, Cobalt steel, Stainless Steel, Tool steel-High Carbon Steel, High Speed steel, Tungsten Carbide, Silicon manganese steel, Spring Steel, Heat Resisting alloy Steels etc.

#### **UNIT 3: NON-METALIC MATERIALS**

(a) Plastic and Other Synthetic Materials: Plastics-Important sources-Natural and Synthetic, Classification, thermo-set and thermoplastic, Various trade names, Important Properties and engineering use of plastics. Market forms of Plastics (b) Paints, Enamels, Varnishes and Lacquers: Paints and Enamels-types, its purpose, essential ingredients and their role, characteristics of a good paints and enamel, trade names of some important types of products. Varnishes-types purpose of varnish, essential ingredients and their role, characteristics, preparation, trade names storage of varnish, Lacquer-characteristics, preparation and uses

# **UNIT 4:NON-METALIC MATERIALS**

(c) Heat Insulating Materials: Classification of Heat Insulating material, properties and uses of China clay, Cork, Slag wool, Glass Wool, Thermocol, Puff, Properties and uses of asbestos as filler material. (d) Hardware: General specification, uses and methods of storage of G.I. and C.I. steel, Copper, A.C. pressure conduits, R.C.C. spun, P.V.C. Pipes and their uses. General sheets specification (I.S.) and uses, Method of storage of G.I. sheets, M.S. sheets, General specification of pipe fitting

#### LINIT 5

IDENTIFICATION AND TESTING OF METAL ALLOYS: Selection, specification forms and availability of materials.

HEAT TREATMENT OF METALS: Elementary concept, purpose, Iron-carbon equilibrium diagram. T.T.T. and `S' curve in steels and its significance, Hardening, Tempering, Annealing, Normalising and case hardening.



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Paper: Motor Vehicle Technology-II

Code: BAS 203 Credits: 3 Course Contents:

#### **UNIT 1: FRAME AND BODY**

Function and construction of frame. Cross-section of frames. Unitized construction (monocoque) types of bodies. Terms - Turning radius, lock-to-lock angle, centre point steering, positive steering, gradeability. Idea of Safety features in a modern car.

#### **UNIT 2: SUSPENSION SYSTEM**

Function. Types - conventional and independent. Spring types - coil, leaf - elliptical, semielliptical; helper springs, transverse springs. Spring camber; spring material. Torsion bar, stabiliser bar. Shock absorbers-telescopic and gas. Maruti suspension system and shockers. Anti-roll bars. Nitrox suspension.

#### **UNIT 3: STEERING SYSTEM AND FRONT AXLE**

Principle - Ackermann and Davis. Function, requirements, Steering gear box - types. Construction and working details of worm and sector, rack and pinion, worm and wheel, worm and recirculating ball type. Tractor steering. Power steering. Electronic Steering. Front axle - rigid front axle. Stub axle. Elliot and reverse elliot type. Lemoine and reverse lemoine type. Tractor front axle. Maruti steering system. Wheel alignment - castor angle, camber angle, K.P.I., Toe-in, toe out. General values of these.

### **UNIT 4: BRAKING SYSTEM**

Braking terms - braking efficiency, stopping distance, stopping time, weight transfer during braking, leading/trailing shoe of brake. Determination of braking torque. Effect of braking on steering. Types of braking systems- constructional details and working of mechanical brakes, hydraulic brakes, parking brake, vacuum, pneumatic, air-hydraulic brakes; tractor brakes. Drum and disc brakes. Master cylinder, tandem master cylinder, wheel cylinder. Brake lining and brake fluid. Brake defects, their causes and remedies. Anti-Lock Braking System (ABS) & Electronic Brake Distribution (EBD).

#### **UNIT 5: AUTOMOBILE POLLUTION AND ITS CONTROL**

Effects and extent of pollution caused due to stationary and automobile engines. Harmful products and their causes in petrol & diesel engines. Measures to control exhaust emissions from two-stroke engines, four-stroke engines, and diesel engines. Turbocharger. Products which cause de-activation of catalysts in catalytic converters. Unleaded petrol. Emission measuring instruments for petrol and diesel engines. Limits specified in Motor Vehicles Act. Recent trends in Automobile Pollution Control-Exhaust Gas Recirculation. Air Injection, Reactor System. Positive Crankcase Ventilation. Evaporative Emission Control System.

#### **Reference Books:**

1. Automobile Mechanics, A.K. Babu, S.C. Sharma, T.R. Banga, Khanna Publishing House



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Paper: Two and Three Wheeler

Code: BAS204 Credits: 3 Course Contents:

#### **Unit I: The Power Unit**

Two stroke and four stroke SI & CI engine Construction and Working, merits and demerits, Symmetrical and unsymmetrical valve & port timing diagrams, scavenging process

### **Unit II: Fuel and Ignition Systems**

Fuel system – Different circuits in two wheeler fuel systems, fuel injection system. Lubrication system, Ignition systems - Magneto coil and battery coil spark ignition system, Electronic ignition System, Starting system - Kick starter system – Self-starter system, Recent technologies

## **Unit III: Chassis and Sub-Systems**

Main frame for two and three wheelers, its types, Chassis and different drive systems for Two wheelers, Single, multiple plates and centrifugal clutches, Gear box and its and various gear controls in two wheelers. Front and rear suspension systems, Shock absorbers, Panel meters and controls on handle bar, Freewheeling devices

#### **Unit IV: Brakes and Wheels**

Drum brakes & Disc brakes Construction and Working and its Types, Front and Rear brake links layouts. Brake actuation mechanism. Spoked wheel, cast wheel, Disc wheel & its merits and demerits. Tyres and tubes Construction & its Types. Steering geometry

# **Unit V: Two & Three Wheelers – Case Study**

Case study of Sports bike, Motor cycles, Scooters and Mopeds - Auto rickshaws, Pick up van, Delivery van and Trailer, Servicing and maintenance, recent developments

## **SECOND SEMESTER**

# **PRACTICAL**

**Paper: Mechanical Workshop Practice** 

Code: BAS291 Credits: 1.5 Course Contents:

#### 1. Welding Shop Work

Exp-1: Welding practice-gas and electric

Exp-2: Welding for lap joint after preparing the edge

Exp-3: Welding for Butt joint after preparation of the edge

Exp-4: `T' joint welding after preparation of edge.

#### 2. Machine Shop:

Exp 1: Make a specific Job by mild steel in a lathe

Exp 2: Make a specific job by Shaping and milling machine



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3. Fitting

(i) Drill a hole in MS Block & tapping the same (ii) Making a Bolt & Nut by Tap & Die set. (iii) Utility article-screw driver, Paper weight.

## 4. Smithv

(i) To make square or hexagonal head bolt (ii) To make ring with hook (iii) Utility article-to prepare a fan hook.

# 5. Tin Smithy, Soldering, Brazing

(i) To prepare different types of joint such as lap joint single seam, double seam & cap join them & wired edge. (ii) Utility article-waste paper basket or paper tray (iii) Study & sketch stakes/ anvils.

Paper: Metrology and Measuring Instruments Lab

Code: BAS 292 Credits: 1

**Course Contents:** 

- 1. Measurement of angle with the help of sine bar/ Vernier Bevel protractor.
- 2. Study and sketch of various types of optical projectors.
- 3. Study and sketch of various types of comparators and use them for comparing length of given piece.
- 4. To measure the diameter of a hole with the help of precision balls.
- 5. To measure external and internal taper with the help of taper gauges, precision rollers.
- 6. To test the squareness of a component with auto-collimeter.
- 7. To measure the pitch, angle and form of thread of a screw.
- 8. To measure the geometry of a gear having involute profile.
- 9. To measure the straightness of the edge of a component with the help of autocollimeter.
- 10. To measure the length, breadth, thickness, depth, height with micrometer.
- 11. To measure the length, breadth, thickness, depth, height, with height gauge and Vernier calipers.
- 12. Calibration of Vernier calipers/micrometers.
- 13. Calibration of height gauge/depth gauge.
- 14. Study of a tool maker's microscope.
- 15. Checking of accuracy of snap gauge with slop gauge.
- 16. Checking of accuracy of a plug gauge with micrometer.
- 17. Measurement of areas by polar planimeter.
- 18. Use of feeler, wire, radius and fillet gauges measurement of standard parameters.

Paper: Project Code: BAS283 Credits: 3

**Course Contents:** 

On the basis of learning from semester end training, a project to be taken up by the student strengthening his/her vocational skills.